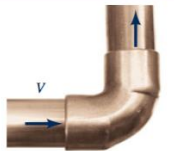

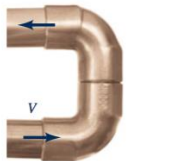


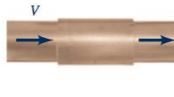

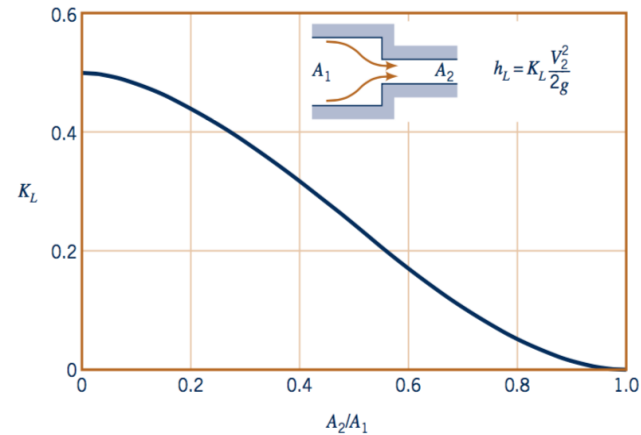


■ **Table 8.2**

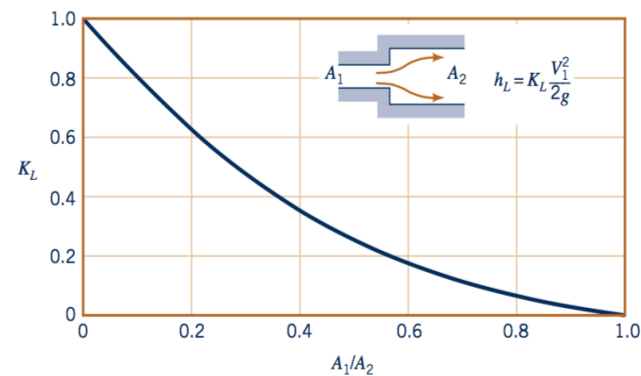
Loss Coefficients for Pipe Components ($h_L = K_L \frac{V^2}{2g}$) (Data from Refs. 5, 10, 27)

Component	K_L	
a. Elbows		
Regular 90°, flanged	0.3	 90° elbow
Regular 90°, threaded	1.5	
Long radius 90°, flanged	0.2	
Long radius 90°, threaded	0.7	
Long radius 45°, flanged	0.2	
Regular 45°, threaded	0.4	
b. 180° return bends		
180° return bend, flanged	0.2	 45° elbow
180° return bend, threaded	1.5	
c. Tees		
Line flow, flanged	0.2	 180° return bend
Line flow, threaded	0.9	
Branch flow, flanged	1.0	
Branch flow, threaded	2.0	
d. Union, threaded		
	0.08	 Tee
*e. Valves		
Globe, fully open	10	 Tee
Angle, fully open	2	
Gate, fully open	0.15	
Gate, $\frac{1}{4}$ closed	0.26	
Gate, $\frac{1}{2}$ closed	2.1	 Tee
Gate, $\frac{3}{4}$ closed	17	
Swing check, forward flow	2	
Swing check, backward flow	∞	
Ball valve, fully open	0.05	 Union
Ball valve, $\frac{1}{3}$ closed	5.5	
Ball valve, $\frac{2}{3}$ closed	210	

*See Fig. 8.32 for typical valve geometry.



■ **Figure 8.26**
Loss coefficient for a sudden contraction (Ref. 10).



■ **Figure 8.27**
Loss coefficient for a sudden expansion (Ref. 10).